



OI CASTING PAINT SPEC

1. **PAINT:** Parts are to be painted a high gloss machine off-white color, per paint reference information below – OI Machine White – Pittsburgh Paints
2. **COVERAGE:** Coverage and color must be uniform.
3. **DO NOT PAINT:** Do not paint over any valves, threads, seals, shafts, electrical connections and area that fit directly with other parts.
4. **ADHERENCE:** Paint must adhere to part surface; process for applying paint can be by brush or spray and/or powder coat when applicable.
5. **RUST PREVENTOR:** Machined and/or fabricated parts that have machine surfaces must be coated with a rust preventative prior to shipment.
6. **PAINT INFORMATION:** Reference information to assist in color match and paint selection:
 - a. Pittsburgh Paint
 - b. Fast Dry 2500
 - c. Tint Base 94-634
 - d. Toners (Pittsburgh)
 - i. B – 4/48 1/92
 - ii. C – 5/48
7. **FINISHED SURFACE:** Finished painted surface to match “paint tab” OI Machine White dated 9/23/09.